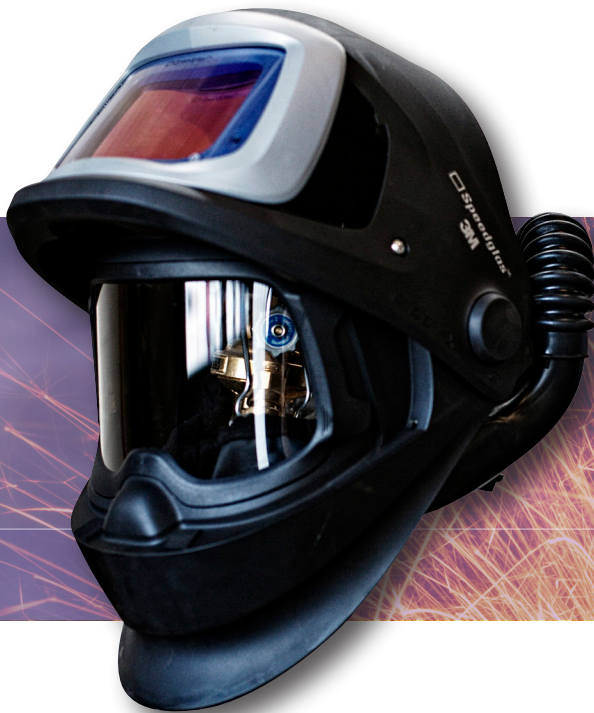




3M™ Speedglas™ 9100FX Air Welding Helmet

Care and Maintenance



To optimise the effective lifetime of your welding equipment and avoid the additional cost of replacement, regular maintenance is important.

Before Use

- Inspect inner and outer protection plates, visor and filter glass. Replace if cracked, pitted or scratched
- Ensure low battery indicator is not flashing
- Inspect headband. Replace if damaged
- Inspect helmet for cracks. Replace if necessary
- Verify the sweatband is in place. Replace if necessary
- Ensure face seal is in place and free from splits and tears
- Confirm air duct tubing is undamaged
- Replace any accessories used as necessary
- Check that the sensors on the welding filter are clean and uncovered

After Use

- Clean with cloth dampened with a mild solution of detergent and luke warm water
- The face seal can be removed for additional cleaning
- Store in a dry, clean area / locker away from direct sunlight, high temperatures and solvents

Ordering Consumables, Repair Parts and Accessories

To request a quote or place an order for these items, please contact your 3M Approved Distributor.

Further Information and Advice

If you require additional guidance on the Care and Maintenance of your 3M Welding Equipment, please contact the Helpline or your local 3M representative.

The Power to Protect Your World

3M Health & Safety Helpline

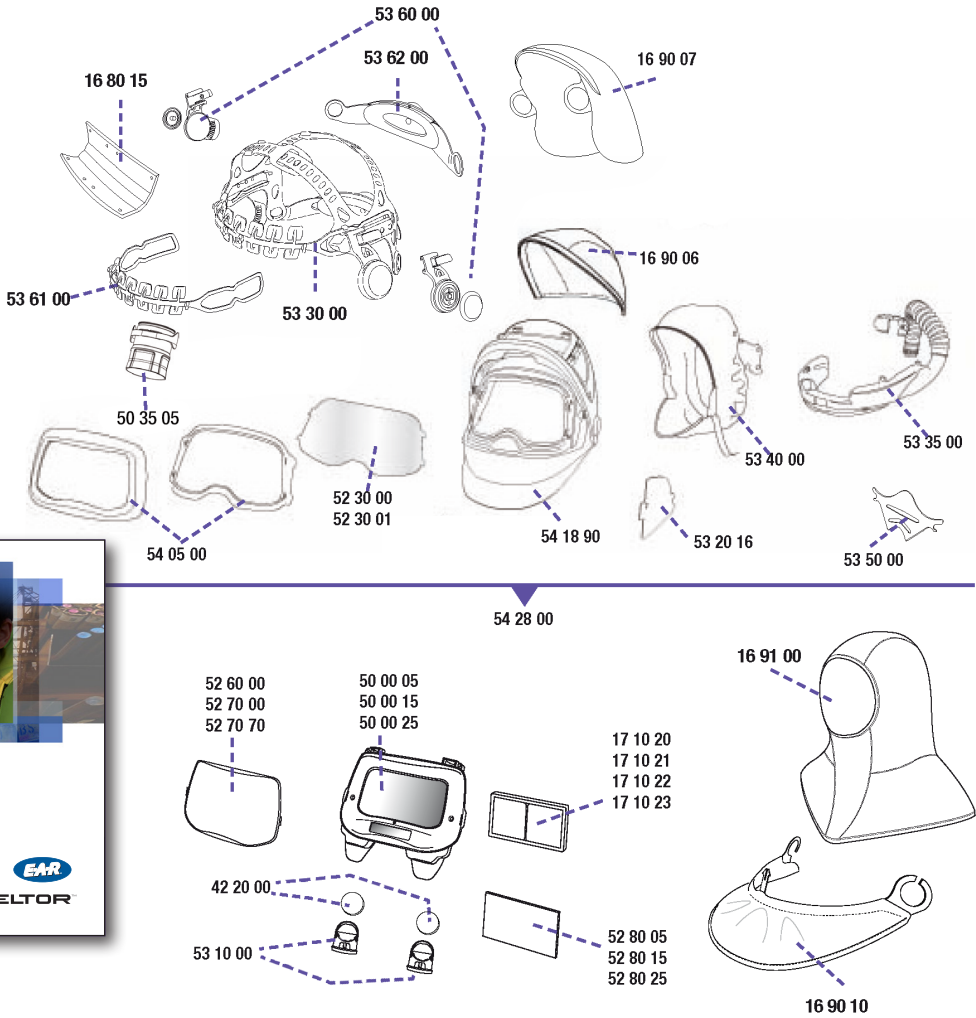
Monday - Friday 9 to 5

0870 60 800 60 UK

1 800 320 500 IRELAND

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PELLTOR



3M™ Speedglas™ 9100FX Air Welding Helmet		3M Part No
Speedglas 9100 FX Air Welding Headtop for respiratory protection		54 28 00
3M™ Speedglas™ 9100FX Air Welding Helmet accessories and spare parts		
Comfort sweatband, pkg of 3		16 80 15
9100 FX head cover small		16 90 06
9100 FX head cover large		16 90 07
Neck protection, black		16 90 10
Hood, black/grey		16 91 00
Magnifying lens 1.0		17 10 20
Magnifying lens 1.5		17 10 21
Magnifying lens 2.0		17 10 22
Magnifying lens 2.5		17 10 23
Battery, pkg of 2		42 20 00
Speedglas 9100V welding filter, variable shade 5, 8, 9-13		50 00 05
Speedglas 9100X welding filter, variable shade 5, 8, 9-13		50 00 15
Speedglas 9100XX welding filter, variable shade 5, 8, 9-13		50 00 25
9100 FX Visor plate x5		52 30 00
9100 FX Visor plate Anti Fog x5		52 30 01
Outer protection plate standard, pkg of 10		52 60 00
Outer protection plate extra scratch resistant, pkg of 10		52 70 00
Outer protection plate heat resistant pkg of 10		52 70 70
Inner protection plate for Speedglas 9100V filter, pkg of 5 Plate marking 117x50		52 80 05
Inner protection plate for Speedglas 9100X, pkg of 5. Plate marking 117x61		52 80 15
Inner protection plate for Speedglas 9100XX, pkg of 5. Plate marking 117x77		52 80 25
Battery holder, pkg of 2		53 10 00
9100 FX SideWindow cover plate, 2 pairs		53 20 16
Speedglas 9100 headband including assembly parts		53 30 00
9100 FX Airduct assembly		53 35 00
Adaptor for 9100 FX Air Welding Helmet with Adflo Breathing tube		53 35 05
9100 FX Air Face Seal		53 40 00
Air Deflector for 9100 FX Air Welding Helmet		53 50 00
Pivot mechanism, left and right		53 60 00
Headband front part		53 61 00
Headband back part		53 62 00
9100 FX Front cover kit		54 05 00
9100 FX Welding Helmet without welding filter, headband, face seal and air-duct		54 18 90
9100 FX Air Welding Helmet without welding filter		54 28 00
9100 product carry bag		79 01 01

@3M_UK_Safety

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CH9100FXAIRWCMP

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